



STRUKTOL® V-PEAS VG

LUBRICANT ADDITIVE FOR PVC AND POLYMER PROCESSING

COMPOSITION

Polymeric complex ester of saturated fatty acids. STRUKTOL® V-PEAS VG is manufactured from high quality vegetable acid with low iodine value.

PROPERTIES	TYPICAL VALUES
Appearance	Off-white powder or pastille
Acid Value	5 - 12
Melting Point (°C)	40 - 50
Specific Gravity	1.028
Physiological Behavior	Refer to safety data sheet
Storage Stability	At least 2 year under normal storage conditions
Packaging	55 lb. bag / 2,200 lb. skid 25 kg. bag / 1,000 kg. skid

RECOMMENDATIONS FOR APPLICATION

Typical Applications: STRUKTOL® V-PEAS VG (Vegetable Grade) is a very compatible complex ester lubricant manufactured from vegetable source fatty acids and is especially suited for calendered PVC sheet. It also has application in extrusion, blow molding and injection molding formulations.

Features: STRUKTOL® V-PEAS VG is a very effective lubricant with externally lubricating properties which has no negative impact on clarity in extrusion, calendaring, or injection molding. STRUKTOL® V-PEAS VG is noted to have ideal characteristics for calendered sheet where clarity is critical and where lower cost in performance is needed to replace montanic esters.

DOSAGE

Injection Molding (<i>Opaque</i>)	V-SSE	0.7 – 1.0 phr	Extrusion (<i>Opaque</i>)	V-SSE	0.7 – 1.0 phr
	V-PEAS VG	0.3 – 0.5 phr		V-PEAS VG	0.3 – 0.7 phr
	Calcium Stearate*	0.7 – 1.0 phr		Calcium Stearate	0.7 – 1.0 phr
	V-HRW	0.7 – 1.5 phr		V-HRW	0.7 – 1.0 phr
	V-PEAS VG	0.3 – 0.75 phr		V-PEAS VG	0.3 – 0.75 phr
	Oxidized HDPE	0.07 – 0.15 phr		Oxidized HDPE	0.07 – 0.15 phr
	Calcium Stearate*	0.3 – 1.0 phr		Calcium Stearate	0.3 – 1.0 phr
*Note: Reduce Calcium Stearate as much as possible for improved flow.					
Injection Molding (<i>Clear</i>)	V-HRW	0.7 – 1.0 phr	Extrusion (<i>Clear</i>)	V-DSP	0.7 – 1.0 phr
	V-PEAS VG	0.3 – 0.6 phr		V-PEAS VG	0.3 – 0.6 phr
				Oxidized HDPE	0.1 – 0.3 phr

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TECHNICAL DATA

DOSAGE – CONTINUED

Calendering	V-HRW	0.7 – 1.5 phr	Calendering	V-HRW	0.6 – 1.2 phr
<i>(Opaque)</i>	V-PEAS VG	0.3 – 0.6 phr	<i>(Clear)</i>	V-PEAS VG	0.3 – 0.5 phr
	Calcium Stearate	0.3 – 0.75 phr			
	Oxidized HDPE	0.07 – 0.15 phr			

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