



STRUKTOL[®] V-PEAS LA

LUBRICANT ADDITIVE FOR PVC AND POLYMER PROCESSING

COMPOSITION

Polymeric complex ester of saturated fatty acids.

PROPERTIES	TYPICAL VALUES
Appearance	Off-white prill or pastille
Acid Value	5 - 10
Melting Point (°C)	40 - 50
Specific Gravity	1.017
Physiological Behavior	Refer to safety data sheet
Storage Stability	At least 2 year under normal storage conditions
Packaging	55 lb. bag / 2,200 lb. skid 25 kg. bag / 1,000 kg. skid

RECOMMENDATIONS FOR APPLICATION

Typical Applications: STRUKTOL[®] V-PEAS LA is a very compatible complex ester lubricant with lower acid value than STRUKTOL[®] V-PEAS, and is especially suited for calendered PVC sheet. It also has application in extrusion, blow molding, and injection molding formulations.

Features: STRUKTOL[®] V-PEAS LA is a very effective lubricant with externally lubricating properties which has no negative impact on clarity in extrusion, calendering, or injection molding. STRUKTOL[®] V-PEAS LA is noted to have ideal characteristics for calendered sheet where clarity is critical and where lower cost in performance is needed to replace montanic esters.

DOSAGE

Injection Molding (<i>Opaque</i>)	V-SSE	0.7 – 1.0 phr	Extrusion	V-SSE	0.7 – 1.0 phr
	V-PEAS LA	0.3 – 0.5 phr	(<i>Opaque</i>)	V-PEAS LA	0.3 – 0.7 phr
	Calcium Stearate*	0.7 – 1.0 phr		Calcium Stearate	0.7 – 1.0 phr
	V-HRW	0.7 – 1.5 phr		V-HRW	0.7 – 1.0 phr
	V-PEAS LA	0.3 – 0.75 phr		V-PEAS LA	0.3 – 0.75 phr
	Oxidized HDPE	0.07 – 0.15 phr		Oxidized HDPE	0.07 – 0.15 phr
	Calcium Stearate*	0.3 – 1.0 phr		Calcium Stearate	0.3 – 1.0 phr
*Note: Reduce Calcium Stearate as much as possible for improved flow.					
Injection Molding (<i>Clear</i>)	V-HRW	0.7 – 1.0 phr	Extrusion	V-DSP	0.7 – 1.0 phr
	V-PEAS LA	0.3 – 0.6 phr	(<i>Clear</i>)	V-PEAS LA	0.3 – 0.6 phr
				Oxidized HDPE	0.1 – 0.3 phr

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TECHNICAL DATA

DOSAGE - CONTINUED

Calendering <i>(Opaque)</i>	V-HRW	0.7 – 1.5 phr
	V-PEAS LA	0.3 – 0.6 phr
	Oxidized HDPE	0.07 – 0.15 phr
	Calcium Stearate	0.3 – 0.75 phr

Calendering <i>(Clear)</i>	V-HRW	0.6 – 1.2 phr
	V-PEAS LA	0.3 – 0.5 phr

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