



STRUKTOL® PE(O)-300

PROCESSING ADDITIVE FOR DISPERSION AND LUBRICATION

COMPOSITION

High molecular weight oxidized polyethylene wax.

PROPERTIES	TYPICAL VALUES
Appearance	White fine granules
Dropping Point (°C)	131
Viscosity (150°C)	6000 – 14000 cps
Hardness (25°C)	<1 dmm
Bulk Density (kg/m ³)	~ 470
Specific Gravity	0.96
Physiological Behavior	Refer to safety data sheet
Storage Stability	Unlimited under normal storage conditions.
Packaging	55 lb. bag / 2,200 lb. skid 25 kg. bag / 1,000 lb. skid

RECOMMENDATIONS FOR APPLICATION

STRUKTOL® PE(O)-300 is a versatile oxidized polyethylene wax used in elastomer and plastics applications. It is particularly useful as an external lubricant for rigid and plasticized PVC. It can be used in calendered film, extruded profiles such as pipe and siding, injection molding and compounding of masterbatches and colorants.

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TECHNICAL DATA

DOSAGE

Injection Molding <i>(Opaque)</i>	V-HRW	0.7 – 1.5 phr	Extrusion <i>(Opaque)</i>	V-SSE	0.7 – 1.0 phr
	VLB-602 or V-PEAS	0.3 – 0.75 phr		VLB-602	0.4 – 0.8 phr
	PE(O)-300	0.07 – 0.15 phr		Calcium Stearate	0.7 – 1.0 phr
	Calcium Stearate*	0.3 – 1.0 phr		PE(O)-300	0.15 – 0.2 phr
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Injection Molding <i>(Clear)</i>	V-HRW	0.7 – 1.0 phr	Extrusion <i>(Clear)</i>	V-DSP	0.7 – 1.0 phr
	VLB-602 or V-PEAS	0.3 – 0.6 phr		VLB-602	0.3 – 0.6 phr
				PE(O)-300	0.1 – 0.3 phr
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Calendering <i>(Opaque)</i>	V-HRW	0.7 – 1.5 phr			
	VLB-602	0.5 – 0.75 phr			
	Calcium Stearate	0.3 – 0.75 phr			
	PE(O)-300	0.07 – 0.15 phr			

**Note: Reduce Calcium Stearate as much as possible for improved flow.*

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