



Technical Data Sheet



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STRUKTOL® HT 290

Processing Additive for Fluorinated Rubbers

Composition

Blend of fatty acid derivatives and waxes

Properties

Appearance Yellowish microbeads

Density at 20 °C [kg/m³] 1000

Bulk density [kg/m³] 550

Dropping point [°C] 78

Physiological behaviour Refer to safety data sheet

Storage stability At least 24 months and normal storage

conditions

Packing 20 kg bags







Recommendations for Application

STRUKTOL® HT 290 is a silicone free processing additive especially designed for fluoroelastomers.

STRUKTOL® HT 290 results in improved flow and easier demoulding. Its good lubricating properties provide an increased extrusion rate and lead to an improved appearance rating.

The vulcanisate hardness is slightly increased by STRUKTOL® HT 290.

Dosage

0.5 - 1.5 phr







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